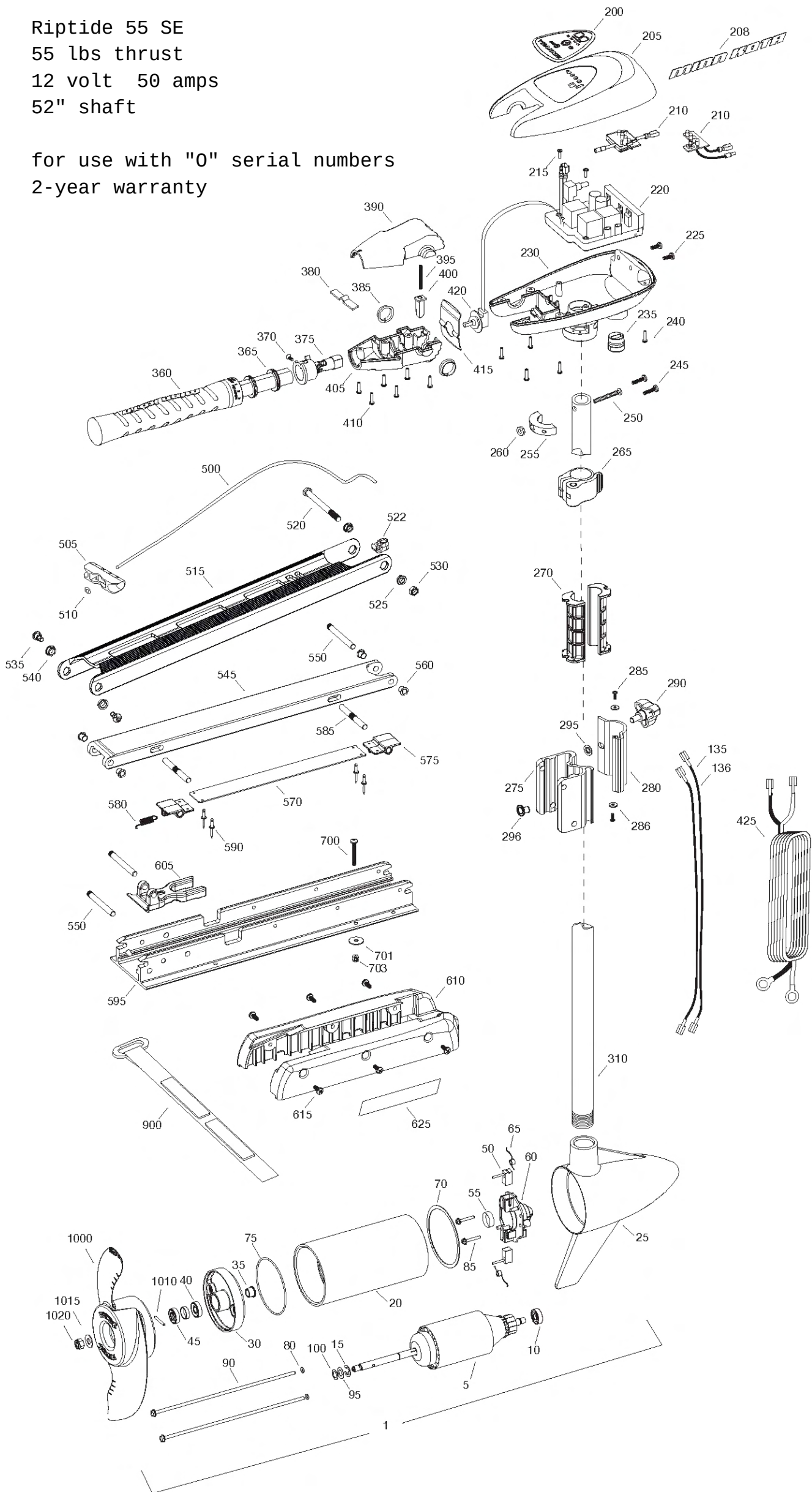


Riptide 55 SE  
55 lbs thrust  
12 volt 50 amps  
52" shaft

for use with "0" serial numbers  
2-year warranty



# PARTS LIST

| ITEM # | QTY | PART NUMBER | DESCRIPTION                     |
|--------|-----|-------------|---------------------------------|
| 1      | 1   | 2097095     | 12V MOTOR 52" SW                |
| 5      | 1   | 2-100-121   | ARMATURE ASSEMBLY               |
| 10     | 1   | 140-010     | BEARING                         |
| 15     | 1   | 788-015     | RETAINING RING                  |
| 20     | 1   | 2-200-301   | CENTER HOUSING ASSEMBLY         |
| 25     | 1   | 421-336     | BRUSH END HOUSING ASSEMBLY      |
| 30     | 1   | 2-400-337   | PLAIN END HOUSING ASSEMBLY      |
| 35     | 1   | 144-049     | FLANGE BEARING                  |
| 40     | 1   | 880-003     | SEAL                            |
| 45     | 1   | 880-006     | SEAL WITH SHIELD                |
| 50     | 2   | 188-036     | BRUSH                           |
| 55     | 1   | 725-050     | PAPER TUBE                      |
| 60     | 1   | 738-036     | BRUSH PLATE ASSEMBLY            |
| 65     | 2   | 975-040     | BRUSH SPRING                    |
| 70     | 1   | 337-036     | GASKET                          |
| 75     | 1   | 701-081     | O-RING, MOTOR                   |
| 80     | 2   | 701-008     | O-RING, THRU-BOLT               |
| 85     | 2   | 830-007     | SCREW, 8-32                     |
| 90     | 2   | 830-042     | THRU-BOLT                       |
| 95     | 2   | 990-067     | WASHER, STEEL                   |
| 100    | 2   | 990-070     | WASHER, NYLATRON                |
| 135    | 1   | 640-008     | LEADWIRE, BLACK                 |
| 136    | 1   | 640-107     | LEADWIRE, RED                   |
| ■      |     | 2888460     | SEAL AND O-RING KIT             |
| 200    | 1   | 2195654     | DECAL, C-BOX COVER              |
| 205    | 1   | 2060296     | C-BOX COVER                     |
| 208    | 2   | 2325666     | DECAL - MINN KOTA               |
| 210    | 1   | 2074080     | BATTERY METER, 12V SW           |
| 215    | 2   | 3043427     | SCREW, #8 X 7/8 SS              |
| 220    | 1   | 2184006     | CONTROL BOARD, 12V              |
| 225    | 2   | 2303434     | SCREW, #8-30 X 5/8 SS           |
| 230    | 1   | 2062503     | CONTROL BOX VARS, SW            |
| 235    | 1   | 2062905     | STRAIN RELIEF                   |
| 240    | 6   | 2303412     | SCREW, #6 X 5/8 SS              |
| 245    | 2   | 2263434     | SCREW, #8 X 1 SS                |
| 250    | 1   | 2383406     | SCREW, #10-24 X 2 SS            |
| 255    | 1   | 2061517     | COLLAR, C-BOX                   |
| 260    | 1   | 2333101     | NUT, 10-24, NYLOCK, SS          |
| 265    | 1   | 2991521     | CAM LOCK/DEPTH COLLAR ASSY      |
| 270    | 2   | 2261537     | HINGE SLEEVE                    |
| ■      | 1   | 2991839     | HINGE & DOOR ASSEMBLY [275-295] |
| 275    | 1   | 2261894     | HINGE BASE ASSEMBLY             |
| 280    | 1   | 2261898     | HINGE DOOR                      |
| 285    | 2   | 2332100     | SCREW, 8-32 X 3/8, SS           |

| ITEM # | QTY | PART NUMBER | DESCRIPTION                                    |
|--------|-----|-------------|------------------------------------------------|
| 286    | 2   | 2261732     | WASHER, #8 NYLON                               |
| 290    | 1   | 2260906     | KNOB                                           |
| 295    | 1   | 2261728     | WASHER, RETAINING                              |
| 310    | 1   | 2002014     | TUBE COMPOSITE 52"                             |
| ■      | 1   | 2990957     | HANDLE ASSY, VARS [360-410]                    |
| 360    | 1   | 2990456     | GRIP/HANDLE ASSY, 5SPD [360-375]               |
| 365    | 2   | 2060015     | BEARING, HANDLE                                |
| 370    | 1   | 2063405     | SCREW, #6 PFH SS                               |
| 375    | 1   | 2884092     | YOKE / SPIDER ASSY, VARS                       |
| 380    | 1   | 2302742     | SPRING, DETENT, OFF                            |
| 385    | 2   | 2060005     | BEARING, HANDLE PIVOT                          |
| 390    | 1   | 2060900     | HANDLE PIVOT, TOP                              |
| 395    | 1   | 2302745     | SPRING, RELEASE BUTTON                         |
| 400    | 1   | 2063700     | BUTTON, RELEASE                                |
| 405    | 1   | 2060905     | HANDLE PIVOT, BOTTOM                           |
| 410    | 6   | 2303412     | SCREW, #6 X 5/8 SS                             |
| 415    | 1   | 2062715     | SPRING, HANDLE PIVOT                           |
| 420    | 1   | 2061700     | WASHER, POT HOLDER                             |
| 425    | 1   | 2992521     | LEADWIRE ASSY                                  |
| ■      | 1   | 2991718     | MOUNT, ASSEMBLY SHORT SW<br>[270-295, 500-625] |
| 500    | 1   | 2251601     | ROPE                                           |
| 505    | 1   | 2150400     | PULL GRIP                                      |
| 510    | 1   | 2151700     | WASHER                                         |
| 515    | 1   | 2264271     | ARM-UPPER, SHORT                               |
| 520    | 1   | 2263506     | BOLT, 3/8-16 X 4.25, SS                        |
| 522    | 1   | 2262310     | ROPE GUIDE                                     |
| 525    | 2   | 2267303     | BUSHING, UPPER 3/8"                            |
| 530    | 1   | 2263115     | NUT, 3/8-16 SS                                 |
| 535    | 2   | 2263510     | BOLT, SHOULDER                                 |
| 540    | 2   | 2267302     | BUSHING, SS                                    |
| 545    | 1   | 2994343     | ARM, LOWER, STD, SW                            |
| 550    | 3   | 2260504     | PIN, PIVOT SS                                  |
| 560    | 4   | 2266002     | BUSING, NYLINER 3/8                            |
| ■      | 1   | 2993811     | LATCH STRAP ASSY [570-590]                     |
| 570    | 1   | 2263605     | LATCH STRAP                                    |
| 575    | 2   | 2261902     | LATCH BRACKET                                  |
| 580    | 1   | 2262709     | SPRING, LATCH PIN, SS                          |
| 585    | 2   | 2260502     | LATCH PIN, SS                                  |
| 590    | 4   | 2268602     | RIVET, 1/8 SS                                  |
| 595    | 1   | 2266503     | BOWPLATE W/ INSERT, STD, SW                    |
| 605    | 1   | 2261544     | YOKE                                           |
| 610    | 1   | 2263906     | MOTOR REST, STD, SW                            |
| 615    | 6   | 2332104     | SCREW, 1/4-20 X 5/8, SS                        |

# PARTS LIST

---

| ITEM # | QTY | PART NUMBER | DESCRIPTION                    |
|--------|-----|-------------|--------------------------------|
| 625    | 2   | 2265668     | DECAL, MOTOR REST              |
| ■      | 1   | 2994830     | BAG ASSEMBLY                   |
| 700    | 6   | 2263431     | SCREW, 1/4-20 X 3 1/2" PPH, SS |
| 701    | 6   | 2301720     | WASHER, RUBBER MOUNTING        |
| 702    | 6   | 2261713     | WASHER, 1/4 SS                 |
| 703    | 6   | 2263101     | NUT, 1/4-20 NYLOCK, SS         |
| 900    | 1   | 2263805     | STRAP, HOLD DOWN               |
| ■      |     | 1378131     | PROPELLER KIT WW2              |
| ■      |     | 2994875     | PROPELLER BAG ASSY             |
| 1000   | 1   | 2091160     | PROPELLER WW2                  |
| 1010   | 1   | 2092600     | DRIVE PIN, SMALL               |
| 1015   | 1   | 2151726     | WASHER, PROP, SMALL            |
| 1020   | 1   | 2198400     | NUT, NYLOCK, PROP, ANODE       |

Riptide 55 is 12-volt only!

### VARIABLE SPEED SWITCH

